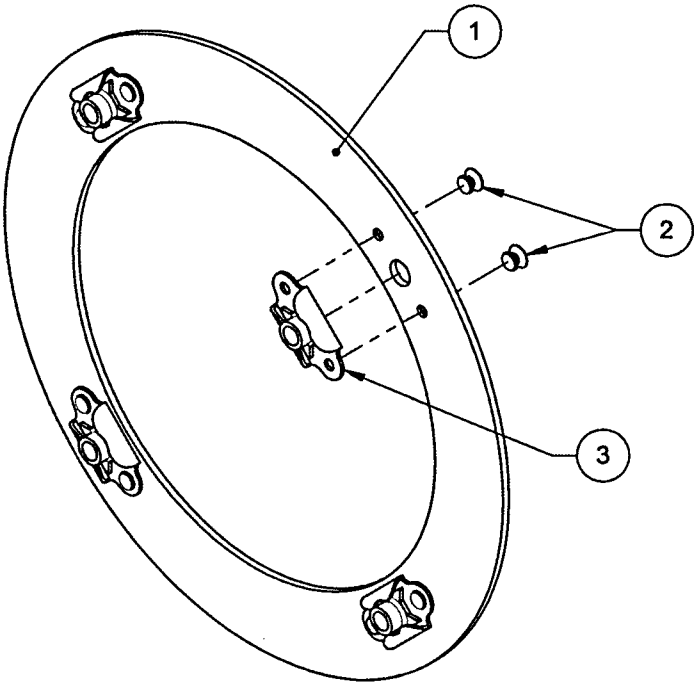


ITEM	QTY -043	P/N	DESCRIPTION
	X	D5519-043	DOUBLER ASSEMBLY
1	1	D5519-7	DOUBLER
2	8	MS20427F3-(3)	RIVET, SOLID, CSK
3	4	MS21059L3	NUT PLATE



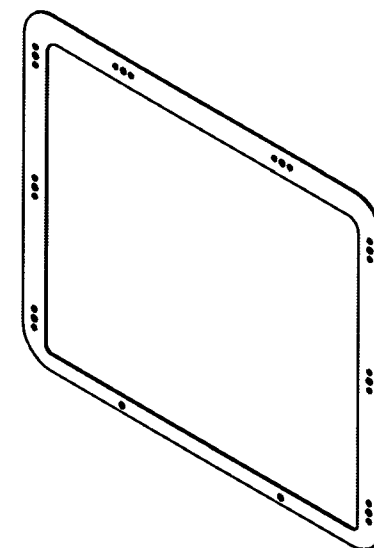
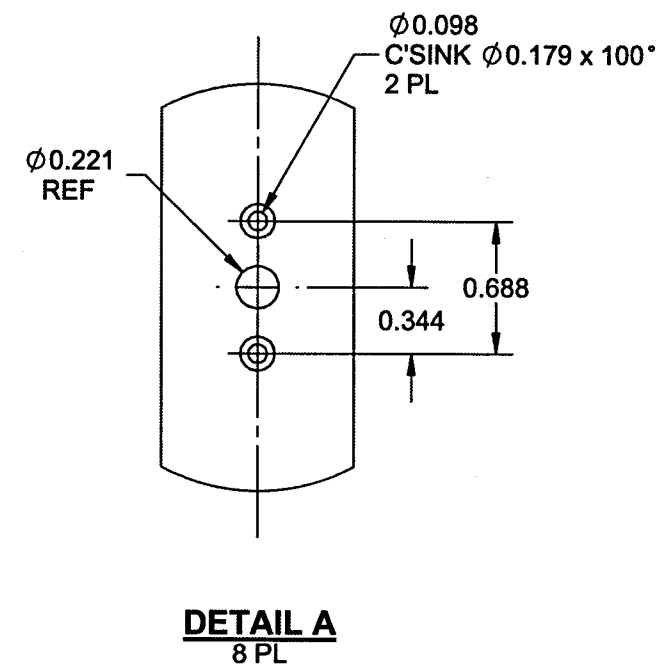
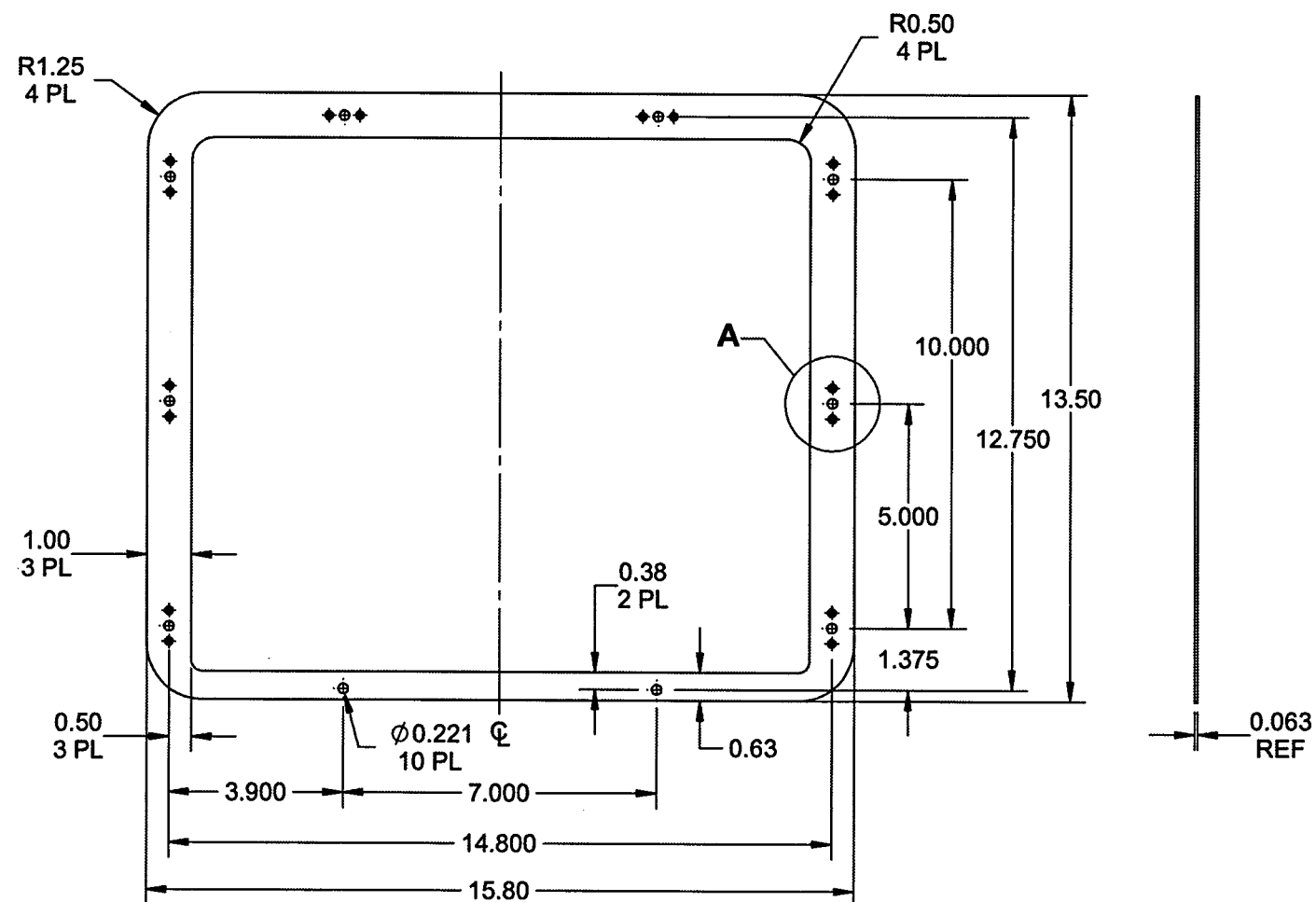
D5519-043 DOUBLER ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH : N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
 - 7) WEIGHT: 0.20 lbs

RELEASED
2017-05-04

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5519	SHEET 2 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
DATE	17.03.21	COPYRIGHT © 2017 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D5519-1 DOUBLER

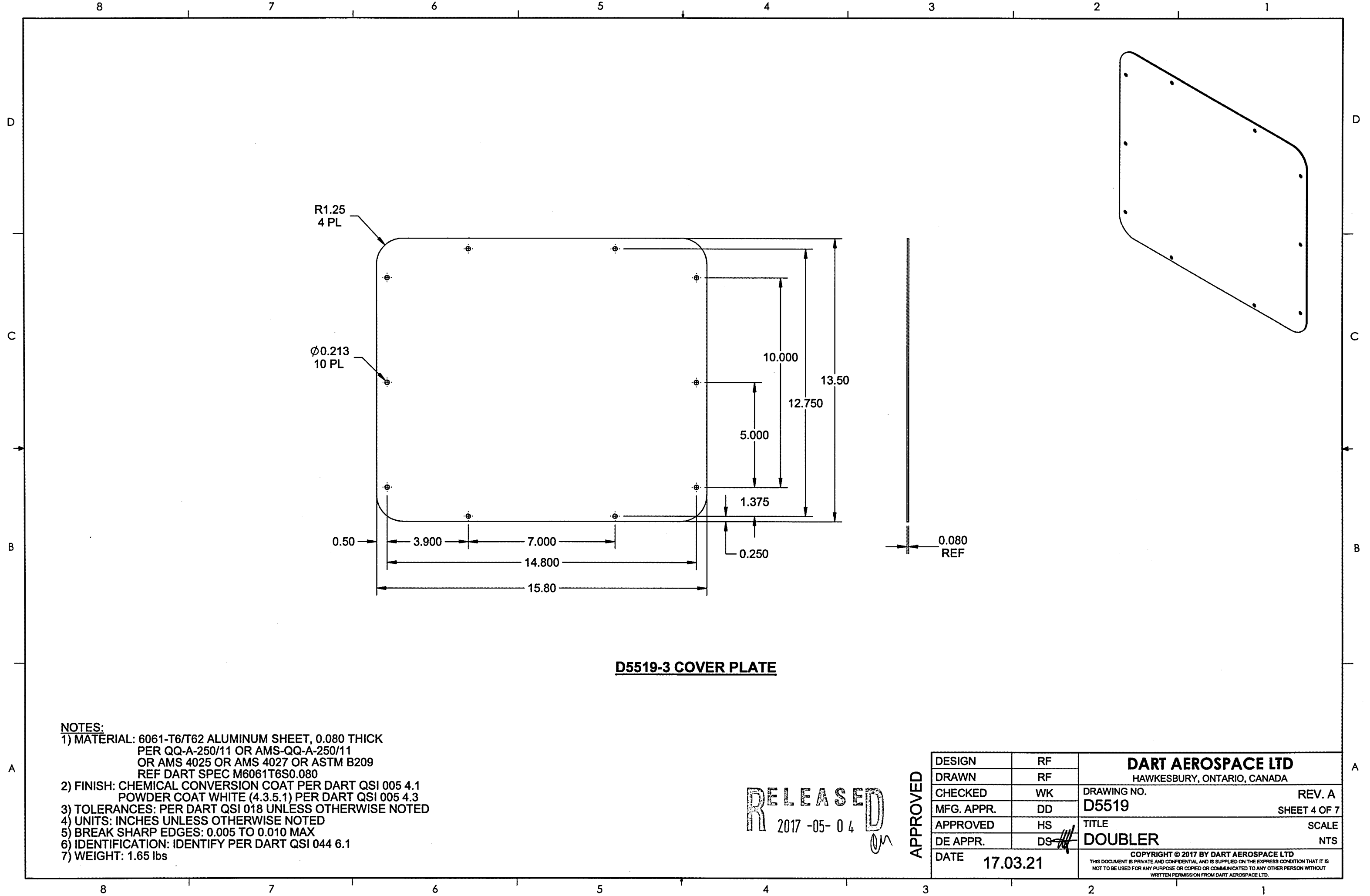
NOTES:

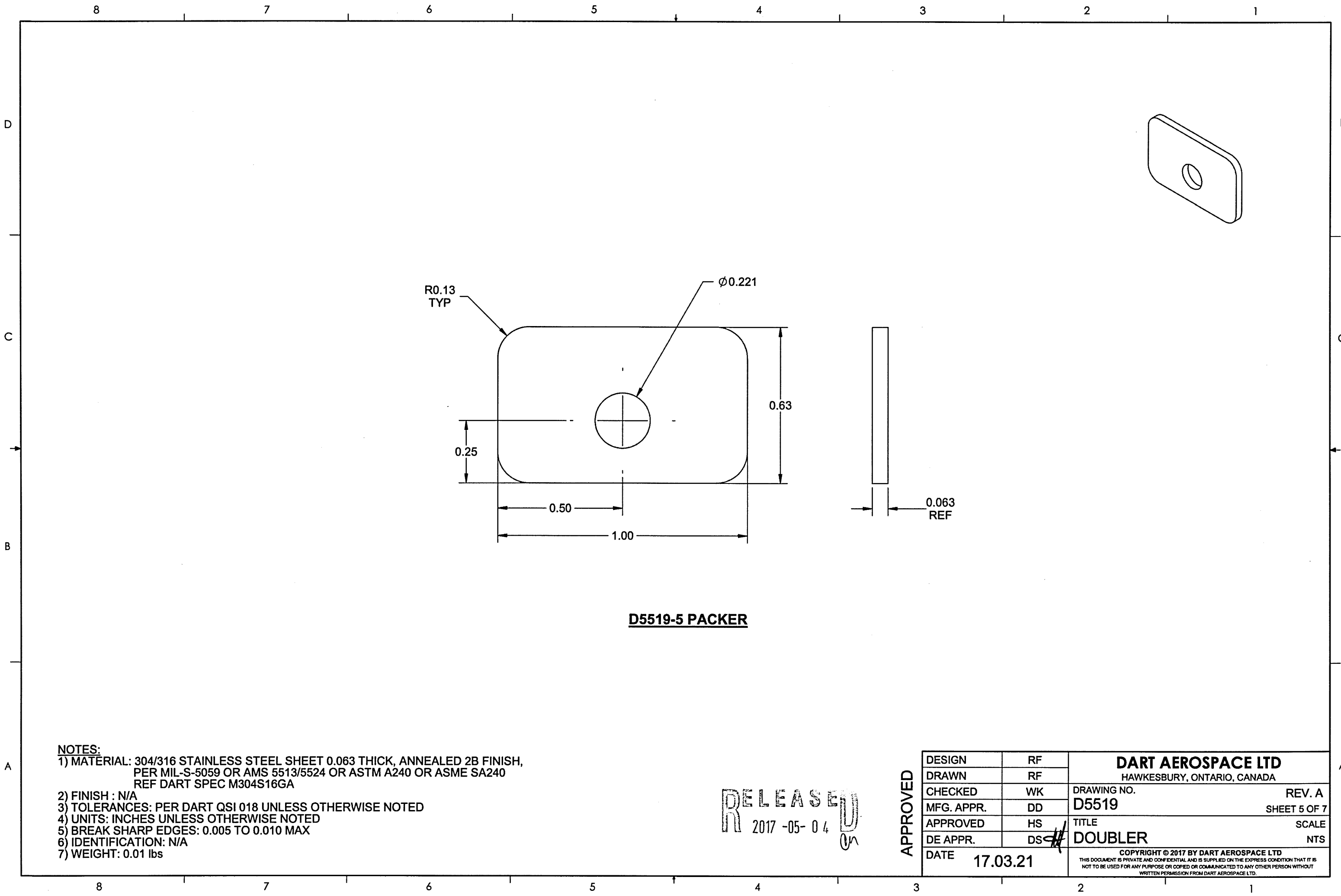
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET 0.063 THICK, ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S16GA
- 2) FINISH : N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.85 lbs

RELEASED
2017-05-04

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5519	SHEET 3 OF 7
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D5519-5 PACKER

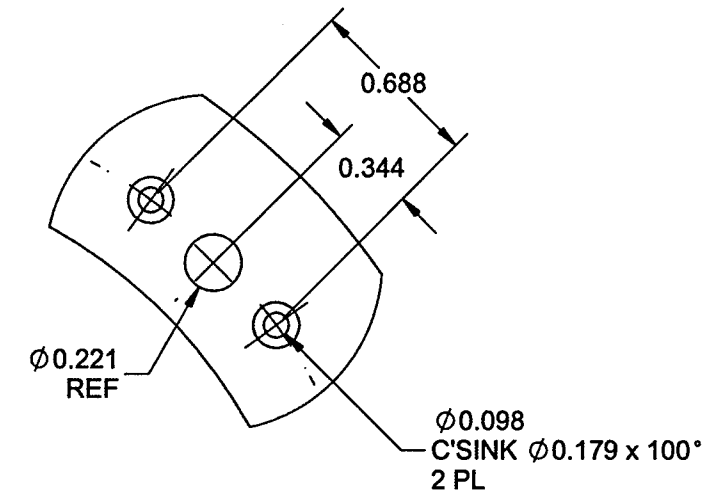
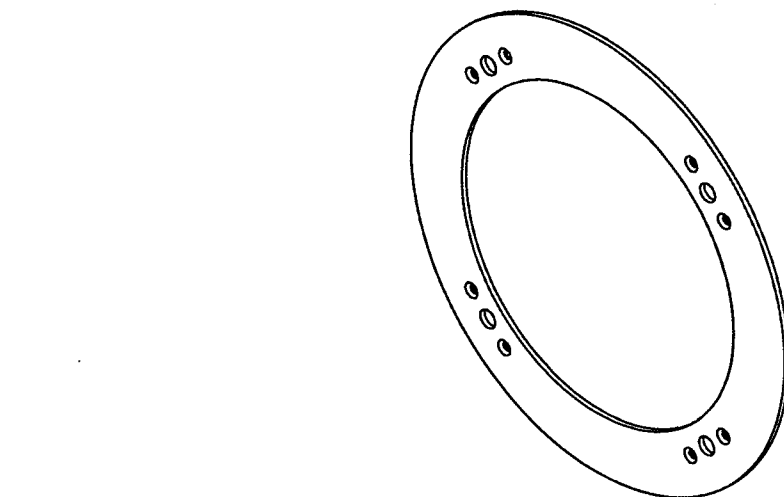
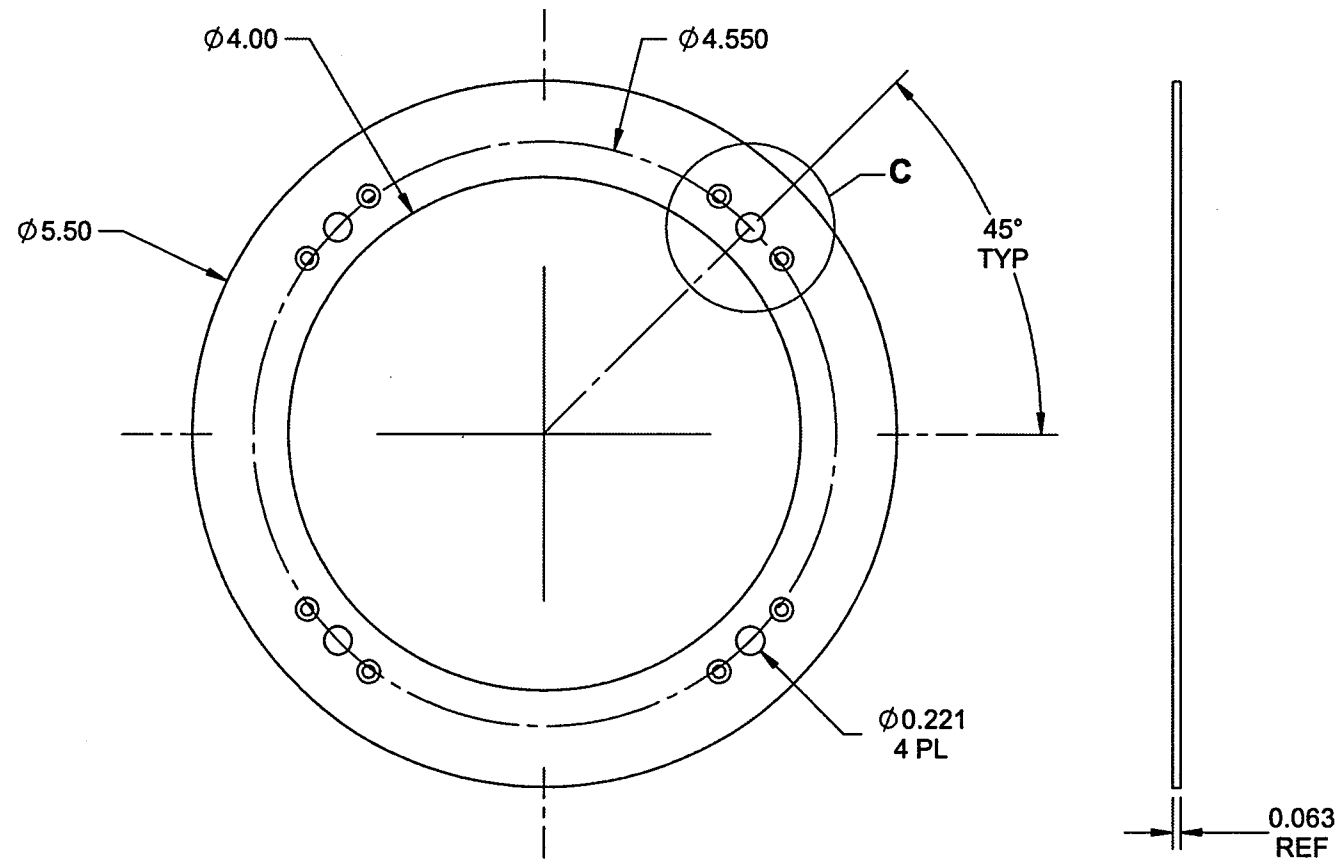
NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET 0.063 THICK, ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S16GA
- 2) FINISH : N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASED
2017 -05- 04

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DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5519	SHEET 5 OF 7
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DETAIL C
4 PL

D5519-7 DOUBLER

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET 0.063 THICK, ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S16GA
- 2) FINISH : N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.20 lbs

RELEASED
2017 -05- 0 4

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5519	SHEET 6 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
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